



<b>TEST REPORT</b>	<b>PRODUCT:</b>	<b>154M ❶</b>
FORD WSS-M99P48-B3 JUL 2020 ➤ INTERIOR, AT OR ABOVE BELTLINE	<b>TEST SUBSTRATE:</b>	ABS
DOCUMENT TITLE: FOAM PERFORMANCE, PRESSURE SENSITIVE ADHESIVE TAPE WSS-M99P48-B3 (INTERIOR, EXTERIOR, UNDERHOOD, UNDERBODY)	<b>REPORT DATE:</b>	06/26/23

PARAGRAPH	REQ	RESULTS
SUBSTRATE		<u>ABS</u>
3.2 DURABILITY REQUIREMENTS AND CHARACTERIZATION OF PRODUCTION MATERIALS		
3.2.8 Original ASTM D1000, SECTION 46-53 EXCEPT REPLACE THE STEEL PANELS WITH THE INTENDED SUBSTRATE, 180 DEGREE PEEL	0.48 N/mm Minimum	0.48 N/mm
3.2.8.1 After Heat Aging Change At or Above Beltline [168 hours, 100 +/- 2 °C]	-25% Max	1.18 N/mm
3.2.8.2 After Environmental Cycling Change 10 cycles, each cycle shall consist of the following: <ul style="list-style-type: none"> <li>• 4 h at 100 +/- 2 °C</li> <li>• 4 h at 38 +/- 2 °C and 95-100% R.H.</li> <li>• 16 h at -30 +/- 2 °C</li> </ul>	-25% Max	1.06 N/mm

❶ Adhesive tested with 1-mil PET film applied to exposed-side of adhesive

APPROVED:

Original Test Date: 12/07/21  
Berry Global Technical Service Department

Conditioning and Testing per FORD WSS-M99P48-B3